



Parts List

| Ref | Class | Part     | Description                  | Qty | Comment | Footnote |
|-----|-------|----------|------------------------------|-----|---------|----------|
| 1   | 884   | 9763T23  | CYLINDER BLOCK               | 1   | (150)   |          |
| 1   | 884   | 9763T17  | CYLINDER BLOCK               | 1   | (175)   |          |
| 1   | 884   | 9763T61  | CYLINDER BLOCK               | 1   | (200)   |          |
| 2   | 16    | 818138 3 | STUD-POWERHEAD (1-3/4 IN.)   | 6   |         | 2        |
| 3   | 16    | 67065 3  | STUD-POWERHEAD (5-1/2 IN.)   | 2   |         | 2        |
| 3   | 16    | 78438 4  | STUD-POWERHEAD (6-3/4 IN.)   | 2   |         | 2        |
| 4   | 17    | 43044    | DOWEL PIN-LOCATING           | 2   |         | 2        |
| 5   | 17    | 67296    | DOWEL PIN (BEARING RACE)     | 2   |         | 2        |
| 6   | 27    | 11338    | GASKET-SEALING               | 2   |         | 4.2      |
| 7   |       | 42249    | COVER-STARTER MOTOR (UP)     | 1   |         | 2        |
| 8   | 10    | 828213   | SCREW (1-1/2 IN.) (HEX FLANG | 2   |         | 2        |
| 9   |       | 76867    | COVER (LOWER)                | 1   |         | 2        |
| 10  | 10    | 828214   | SCREW (2 IN.) (HEX HEAD FLAN | 2   |         | 2        |
| 11  | 21    | 43278 1  | FITTING                      | 1   |         | 2        |
| 12  | 23    | 99448    | BUSHING                      | 1   |         | 2        |
| 13  | 10    | 66717    | SCREW (3-1/4 IN.)            | 8   |         | 2        |
| 13  | 10    | 74824    | SCREW (1-1/4 IN.)            | 6   |         | 2        |
| 14  |       | NSS      | PLUG                         | 1   |         | 5        |
| 15  | 1159  | 9642A 1  | UPPER END CAP ASSEMBLY       | 1   |         | 2        |
| 16  | 25    | 54029    | O-RING                       | 1   |         | 4.2      |
| 17  | 31    | 16756A 4 | ROLLER BEARING               | 1   |         | 2        |
| 18  |       | NSS      | RACE                         | 1   |         | 5        |
| 19  | 26    | 41953    | OIL SEAL                     | 1   |         | 2        |
| 20  | 10    | 69034    | SCREW (5/16-18 X 1 IN.)      | 4   |         | 2        |
| 21  | 16    | 15094    | STUD (1-7/8 IN.)             | 1   |         |          |
| 22  | 54    | 63153    | J-CLIP                       | 1   |         |          |
| 23  |       | NSS      | PLUG-SERIAL NUMBER           | 1   |         | 5        |
| 24  | 23    | 67269    | SPACER                       | 1   |         |          |
| 25  | 12    | 49221    | WASHER                       | 3   |         |          |
| 26  | 11    | 816874   | NUT                          | 3   |         |          |
| 27  |       | 87076A10 | IDLE CONTROL                 | 1   |         |          |
| 28  | 10    | 69020    | SCREW (10-32 X 7/8)          | 3   |         |          |
| 29  | 12    | 30164    | WASHER                       | 3   |         |          |
| 30  |       | 42248    | BRACKET                      | 1   |         | 2        |
| 31  | 10    | 49668    | SCREW (1/4-20 X 3/4 IN.)     | 2   |         | 2        |
| 32  | 16    | 15093    | STUD (1 IN.)                 | 2   |         |          |
| 33  |       | 26852    | CAP                          | 1   |         | 2        |
| 34  | 10    | 64022    | ADJUSTING SCREW (1/4-20 X 2- | 1   |         | 2        |
| 35  | 11    | 64015    | JAM NUT                      | 1   |         | 2        |
| 36  | 1156  | 7809A 1  | LOWER END CAP                | 1   |         | 2        |
| 37  | 25    | 62200    | O-RING (3.14 IN. I.D.)       | 1   |         | 4.2      |